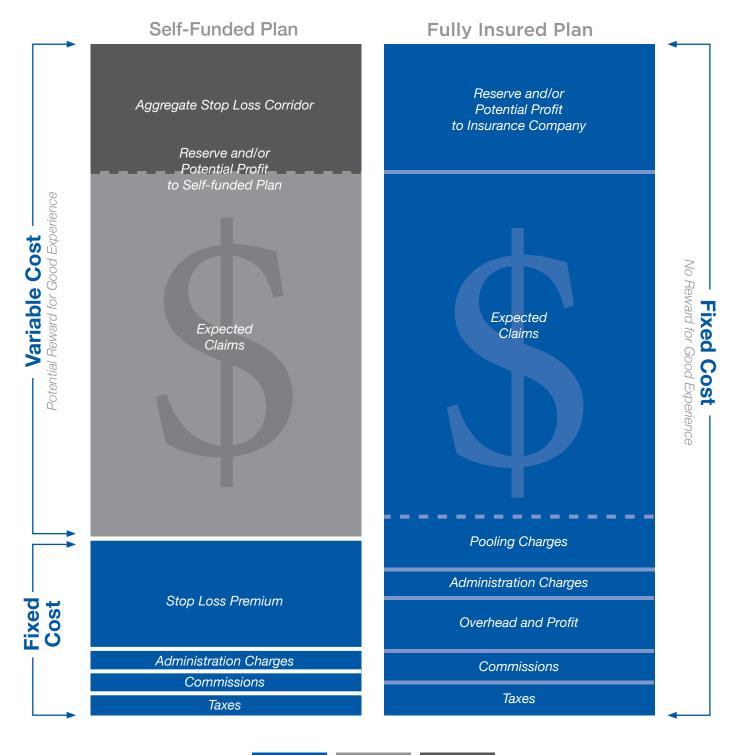


COST COMPARISON Analysis of Possible Savings



FIXED EXPECTED COSTS VARIABLE COSTS

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UNEXPECTED COSTS